

Embossed Stainless Steel - Headrail Braced STANDARD Metal Toilet Partitions

Material Specification

1 . 0 1 **Construction**

Doors, Panels and Pilasters shall be constructed of two sheets of type 304, Embossed stainless steel with 5WL® pattern, laminated under pressure to a "Verticel" (1/2") honeycomb core for impact resistance, rigidity and sound deadening. Formed edges to be welded together and interlocked, under tension, with a roll-formed oval crown stainless steel locking bar, mitred, welded and ground smooth at the corners. Honeycomb to be of virgin, long fiber paper with a maximum 12.5mm (1/2") cell size.

1 . 0 2 **Doors**

Shall be 1460mm (57.5") high and 25mm (1") thick with cover sheets not less than 0.8mm (.030").

1 . 0 3 **Panels**

Shall be 1460mm (57.5") high and 25mm (1") thick with cover sheets not less than 0.8mm (.030").

1 . 0 4 **Pilasters**

Shall be 32mm (1.25") thick with cover sheets not less than 0.8mm (.030").

1 . 0 5 **Headrail**

Shall be 25mm (1") by 41mm (1.625") extruded anodized aluminum with anti-grip design. Wall thickness to be 1.5mm (.060") and shall be securely attached to wall and pilasters with manufacturer's fittings in such a way as to make a strong and rigid installation. All joints in headrails shall be made at a pilaster.

1 . 0 6 **Hardware & Fittings**

All panel and pilaster brackets and all door hardware shall be chrome plated zinc die castings, standard. Fasteners are 14 x 1-3/4" and 14 x 5/8" TR-27 6-lobe security screws. Doors shall be equipped with a gravity type hinge mounted on the lower pilaster hinge bracket. Door hinges shall be the wrap around type and adjustable to permit the door to come to rest at any position when not latched. Each door to be fitted with a combined coat hook and bumper and a concealed latch, with face mortised flush with edge strip of door. The combined stop and keeper shall have a 19mm (0.75") diameter bumper locked in place. Threaded upper hinge pin shall have a metal core and self lubricating nylon sleeve to ensure smooth, quiet operation. Pilaster shoes shall be a welded one-piece design made from polished stainless steel. Two-piece shoes that can disassemble when kicked are unacceptable.

1) Stainless Steel Hardware Upcharge Option:

- All pilaster, panel and screen brackets are stamped stainless steel, #4 brushed finish.
- All door wrap around hinge brackets are cast stainless steel, #4 brushed finish.
- All 14 x 1-3/4" & 14 x 5/8" TR-27 6-lobe security screws are stainless steel, #4 brushed finish.
- All pilaster shoes are stainless steel, #4 brushed finish.
- All inner, barrier free inner, outer, door pulls, stop and keepers, coat hooks and door castings are standard zinc die castings, #4 brushed finish.
- All other components not outlined here are standard Hadrian hardware items.

2) #4 Brushed Aluminum Upcharge Option:

- Extruded aluminum headrail, alcove channels, continuous "no sightline" stop and hinge filler available in #4 brushed finish as an option.

1 . 0 7 **Finish**

Type 304, Embossed stainless steel with 5WL® pattern.

