

DRILLING PILOT HOLES FOR SSP PILASTERS AND DOORS:

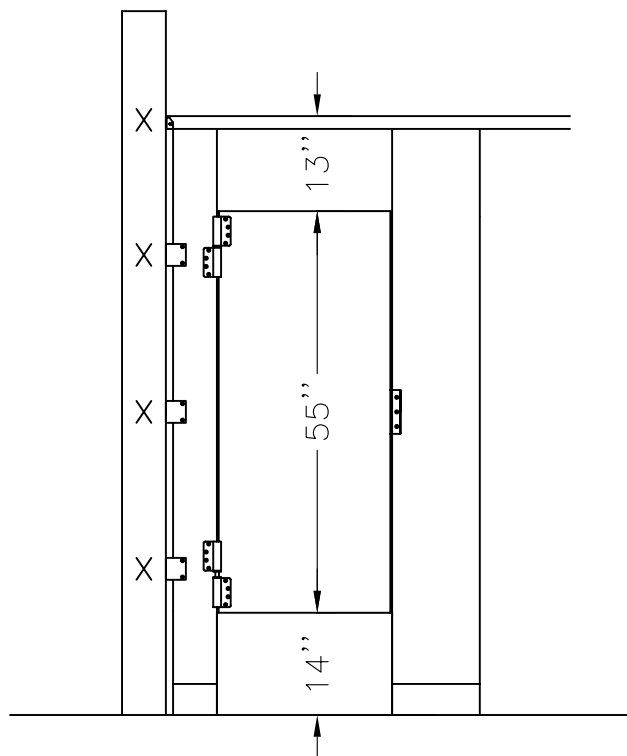
TO INSTALL THE ALUMINUM BARREL HINGES, PILOT HOLES MUST BE DRILLED PRIOR TO INSTALLATION TO ENSURE PROPER PLACEMENT OF THE HINGES.

DOORS:

2 3/4" IN, ON \mathcal{C} , FROM THE TOP AND BOTTOM CORNER OF THE DOOR, DRILL A 1/16" DIAMETER HOLE APPROX. 1/4" DEEP.

PILASTERS:

21 3/4" ON \mathcal{C} FROM THE FLOOR, DRILL A 1/16" DIAMETER HOLE APPROX. 1/4" DEEP. 40 1/4" FROM THE FIRST HOLE DRILL ANOTHER 1/16" DIAMETER HOLE APPROX. 1/4" DEEP.



ALUMINUM BARREL HINGE

STEPS FOR INSTALLING HINGES:

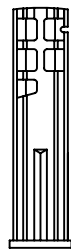
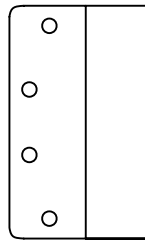
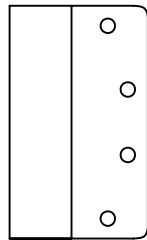
1. DRILL PILOT HOLES ON PILASTER AS INDICATED IN STEP 6 OF INSTRUCTIONS.
2. HANG PILASTER HINGES. USE HINGE AS A TEMPLATE FOR DRILLING HOLES FOR THE THROUGH-BOLTS.
(YOU MAY NEED TO REMOVE THE HINGES TO WIDEN THE HOLES FOR THE THROUGH-BOLTS)
3. ATTACH THROUGH BOLTS.
4. DRILL PILOT HOLES ON DOOR AS INDICATED IN STEP 9 OF THE INSTRUCTIONS.
5. HANG DOOR HINGES AND DRILL HOLES FOR THROUGH BOLTS AS INDICATED IN STEP 2 ABOVE.
6. SECURE UPPER DOOR HINGE ONLY WITH THROUGH-BOLTS.
7. MOUNT DOOR ON UPPER HINGE
(IT WILL BE BENEFICIAL TO HAVE A SECOND PERSON HOLD THE DOOR AS IT NOT BE SELF-SUPPORTING UNTIL THE LOWER HINGE IS INSTALLED)
8. WITH THE DOOR LEVEL AND SWUNG SLIGHTLY INWARD/OUTWARD, FROM BENEATH THE DOOR SLIDE LOWER DOOR HINGE ONTO DOOR AND ALIGN WITH THE PEG IN LOWER PILASTER HINGE. ENSURE THE CARDBOARD SPACER IS REMOVED.
9. SECURE LOWER DOOR HINGE WITH THROUGH BOLTS.

TOP

BOTTOM

DOOR

PILASTER



CARDBOARD SPACER
REMOVE BEFORE FINAL
INSTALLATION

PILASTER

DOOR

