

## STAINLESS STEEL Metal Toilet Partitions

### Material Specification

#### 1 . 0 1      **Construction**

Doors, Panels and Pilasters shall be constructed of two sheets of panel flatness type 304, #4 brushed finish stainless steel, laminated under pressure to a "Verticel" (1/2") honeycomb core for impact resistance, rigidity and sound deadening. Formed edges to be welded together and interlocked, under tension, with a roll-formed oval crown stainless steel locking bar, mitred, welded and ground smooth at the corners. Honeycomb to be of virgin, long fiber paper with a maximum 12.5mm (1/2") cell size.

#### 1 . 0 2      **Doors**

Shall be 25mm (1") thick with cover sheets not less than 0.8mm (.030").

#### 1 . 0 3      **Panels**

Shall be 25mm (1") thick with cover sheets not less than 0.8mm (.030").

#### 1 . 0 4      **Pilasters**

Headrail braced pilasters shall be 32mm (1.25") thick with cover sheets not less than 0.9mm (.036").  
Note: Cover sheets for floor mounted and ceiling hung pilasters shall have cover sheets of not less than 1.2mm (.048").

#### 1 . 0 5      **Headrail**

Shall be 25mm (1") by 41mm (1.625") extruded anodized aluminum with double-ridge anti-grip design. Wall thickness to be 1.5mm (0.060") and shall be securely attached to wall and pilasters with manufacturer's fittings in such a way as to make a strong and rigid installation. All joints in headrails shall be made at pilaster.

#### 1 . 0 6      **Hardware & Fittings**

All panel and pilaster brackets and all door hardware shall be chrome plated zinc die castings, standard. Fasteners are 12 x 1-1/2" and 12 x 5/8" quad screws. Doors shall be equipped with a gravity type hinge mounted on the lower pilaster hinge bracket. Door hinges shall be the wrap around type and adjustable to permit the door to come to rest at any position when not latched. Each door to be fitted with a combined coat hook and bumper and a concealed latch, with face mortised flush with edge strip of door. The combined stop and keeper shall have a 19mm (0.75") diameter bumper locked in place. Threaded door top hinge pin shall have a metal core and self lubricating nylon sleeve to ensure smooth, quiet operation. Pilaster shoes shall be a welded one-piece design made from polished stainless steel. Two-piece shoes that can disassemble when kicked are unacceptable.

1) Stainless Steel Hardware Upcharge Option:

- All pilaster, panel and screen brackets are stamped Stainless Steel, #4 brushed finish.
- All door wrap around hinge brackets are cast Stainless Steel, #4 brushed finish.
- All #12-5/8" & 12 - 1-1/2" fasteners are Stainless Steel, #4 brushed finish with phillips heads.
- All pilaster shoes are Stainless Steel, #4 brushed finish.
- All inner, barrier free inner, outer, door pulls, stop and keepers, coat hooks and door castings are standard zinc die castings, #4 brushed finish.
- All other components not outlined here are standard Hadrian hardware items.

2) #4 Brushed Aluminum Upcharge Option:

- Extruded aluminum headrail, alcove channels, continuous "no sightline" stop and hinge filler available in #4 brushed finish as an option.

#### 1 . 0 7      **Finish**

Type 304, #4 brushed finish.

