hadrian®

Hybrid Stainless Steel - Headrail Braced ELITE MAX SERIES Metal Toilet Partitions

Material Specification

1.01 Construction

Doors, Panels and Pilasters shall be constructed of one sheet of panel flatness type 304, #4 brushed finish stainless steel and one sheet of panel flatnesstype 304, Embossed stainless steel with 5WL® pattern, laminated under pressure to a "verticel" honeycomb core for impact resistance, rigidity and sounddeadening. Honeycomb to be of virgin, long fiber paper with a maximum 13mm (0.5") cell size. Formed edges to be welded together and interlocked, undertension, with a roll-formed oval crown stainless steel locking bar, mitred, welded and ground smooth at the corners.

1.02 Doors

Shall be between 1854mm (73") - 2336mm (92") high and 25mm (1") thick with cover sheets not less than 0.8mm (.030"). Exterior side shall be type 304, #4 brushed stainless steel. Interior side shall be type 304, Embossed stainless steel.

1.03 Panels

Shall be 1854mm (73") - 2336mm (92") high, with a maximum panel width of 1461mm (57-1/2") and 25mm (1") thick with cover sheets not less than 0.8mm (.030"). Exterior side shall be type 304, #4 brushed stainless steel .Interior side shall be type 304, Embossed stainless steel.

1.04 Pilasters

Shall be 32mm (1.25") thick with cover sheets not less than 0.9mm (.036"). Exterior side shall be type 304, #4 brushed stainless steel. Interior side shall be type 304, Embossed stainless steel.

1.05 Headrail

Shall be 25mm (1") by 41mm (1-5/8") extruded anodized aluminum with anti-grip design. Wall thickness to be 1.5mm (1/16") and shall be securely attached to wall and pilasters with manufacturer's fittings in such a way as to make a strong and rigid installation. All joints in headrails shall be made at a pilaster.

1.06 Floor Fastening Method

Pilasters shall be securely and rigidly fastened to the floor and fitted with a jack levelling screw for vertical adjustment. The floor fastening shall be concealed and protected by a 102mm (4") high, die-formed stainless steel pilaster shoe or #4 brushed stainless steel pedestal, mounted panel-to-floor with a panel.

1.07 Hardware & Fittings

Panel-to-pilaster, panel-to-wall, and pilaster-to-wall connections are made with full-height channels, finished to match partitions. A full length aluminum continuous stop and full length aluminum hingeside filler eliminate all sightline gaps between pilasters and doors. Fasteners are #4 brush finished stainless steel 12 x 1-3/4" and 12 x 5/8" TR-27 6-lobe security screws. Each door to be provided with an occupancy Indicator latch #4 brushed stainless steel. Doors shall be equipped with gravity type hinges mounted on upper and lower pilaster hinge brackets. Threaded top hinge pin shall be metal with a self-lubricating nylon sleeve. Door hinges shall be wrap-around style and adjustable to permit the door to come to rest at any position when not latched. Each door to be fitted with a combined #4 brushed finished coat hook and bumper.

1.08 Finish

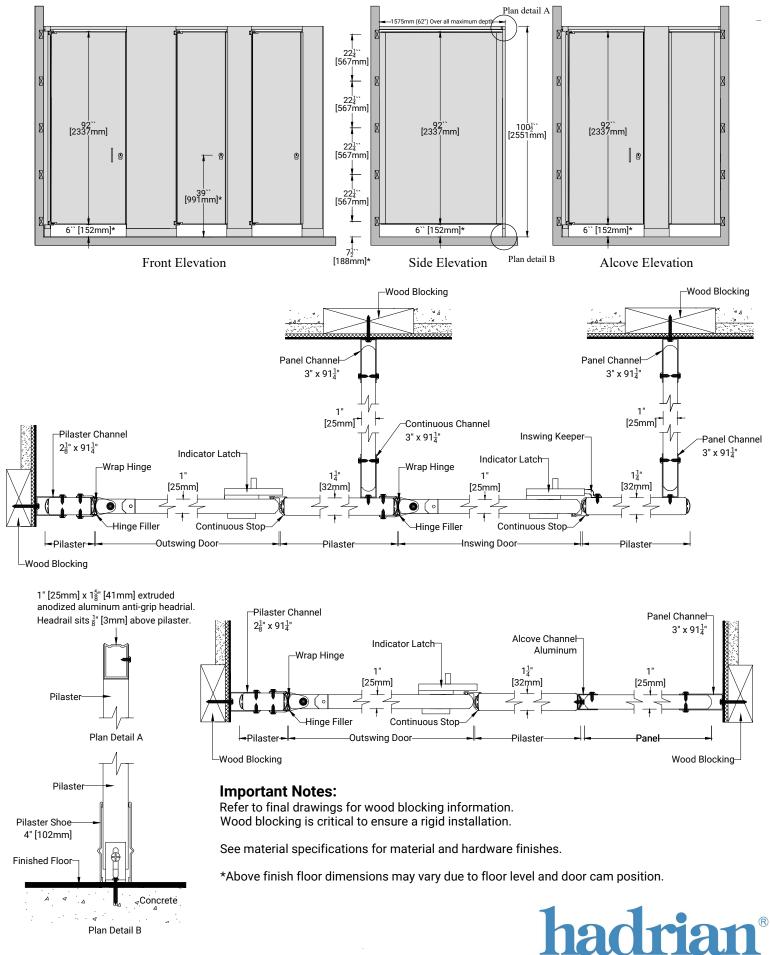
All sheet metal to be thoroughly cleaned, phosphated and finished with a high performance powder coating, baked on to provide a uniform smooth protective finish. Color shall be as selected from Hadrian's color card.



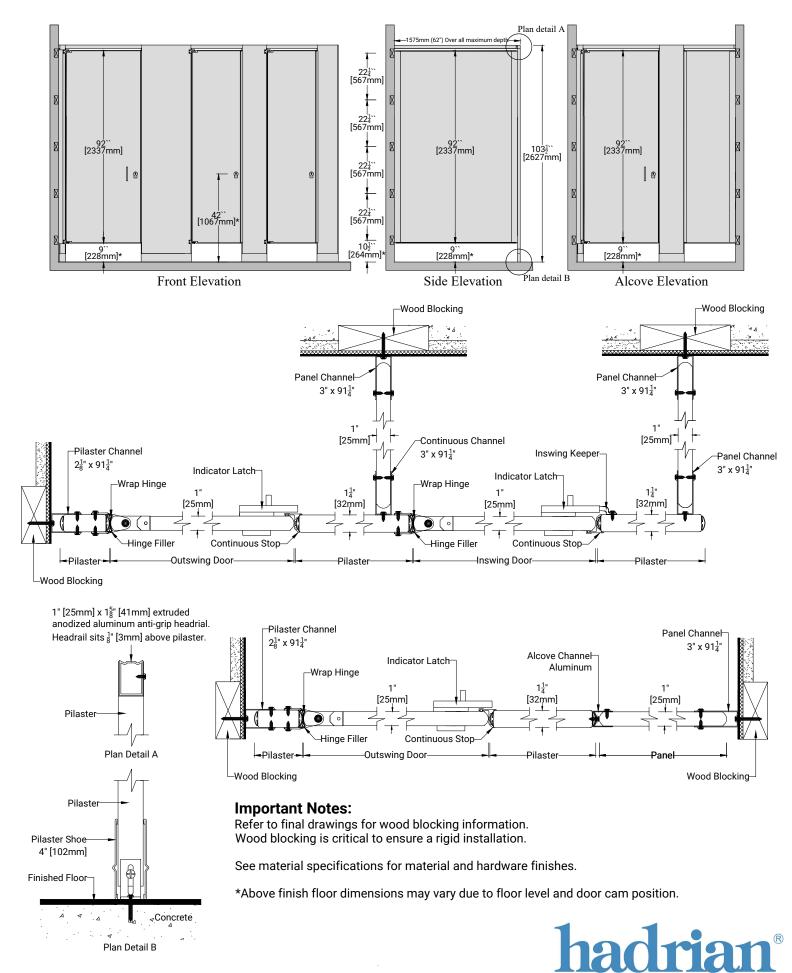
Hadrian Manufacturing Inc., 965 Syscon Road, Burlington, ON, L7L 5S3 • Tel: (905) 333-0300 • Fax: (905) 333-1841 Hadrian Inc., 7420 Clover Avenue, Mentor, OH, 44060 • Tel: (440) 942-9118 • Fax: (440) 942-9618

Hadrian Inc., 3602 West Washington Street, Suite 200, Phoenix, AZ 85009 www.hadrian-inc.com

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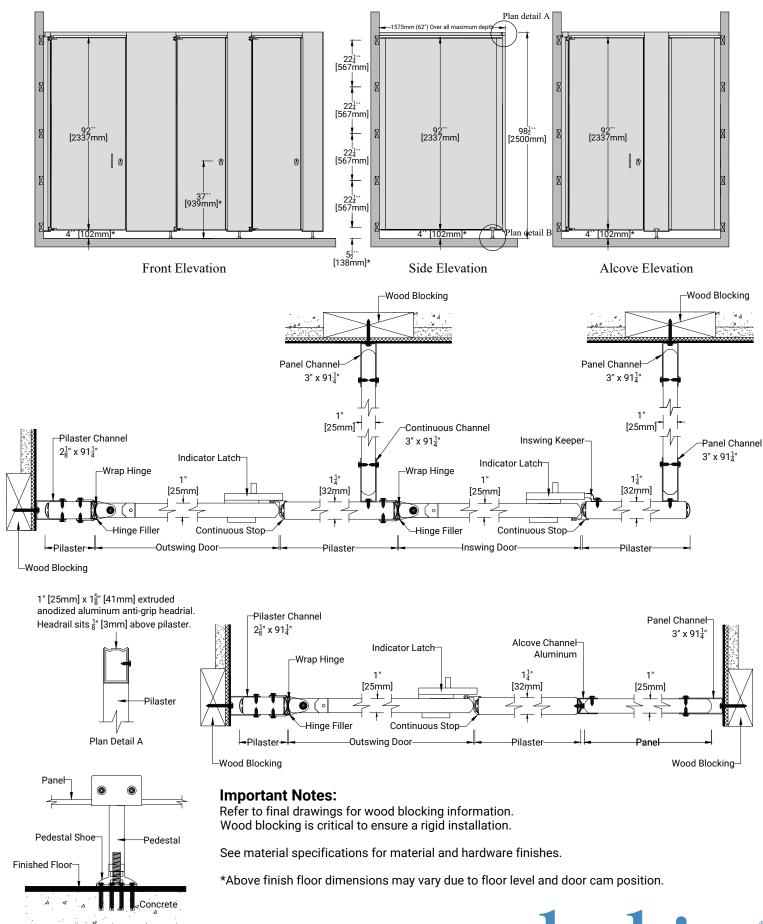


Metal Toilet Partitions Elite Max Series - Headrail Braced



Metal Toilet Partitions Elite Max Series - Pedestal Mounted Headrail Braced

Plan Detail B



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