# hadrian®

### Hybrid Stainless Steel - Headrail Braced ELITE MAX SERIES Metal Toilet Partitions

## Material Specification

#### 1.01 Construction

Doors, Panels and Pilasters shall be constructed of one sheet of panel flatness type 304, #4 brushed finish stainless steel and one sheet of panel flatnesstype 304, Embossed stainless steel with 5WL® pattern, laminated under pressure to a "verticel" honeycomb core for impact resistance, rigidity and sounddeadening. Honeycomb to be of virgin, long fiber paper with a maximum 13mm (0.5") cell size. Formed edges to be welded together and interlocked, undertension, with a roll-formed oval crown stainless steel locking bar, mitred, welded and ground smooth at the corners.

#### 1.02 Doors

Shall be between 1854mm (73") - 2336mm (92") high and 25mm (1") thick with cover sheets not less than 0.8mm (.030"). Exterior side shall be type 304, #4 brushed stainless steel. Interior side shall be type 304, Embossed stainless steel.

#### 1.03 Panels

Shall be 1854mm (73") - 2336mm (92") high, with a maximum panel width of 1461mm (57-1/2") and 25mm (1") thick with cover sheets not less than 0.8mm (.030"). Exterior side shall be type 304, #4 brushed stainless steel .Interior side shall be type 304, Embossed stainless steel.

#### 1.04 Pilasters

Shall be 32mm (1.25") thick with cover sheets not less than 0.9mm (.036"). Exterior side shall be type 304, #4 brushed stainless steel. Interior side shall be type 304, Embossed stainless steel.

#### 1.05 Headrail

Shall be 25mm (1") by 41mm (1-5/8") extruded anodized aluminum with anti-grip design. Wall thickness to be 1.5mm (1/16") and shall be securely attached to wall and pilasters with manufacturer's fittings in such a way as to make a strong and rigid installation. All joints in headrails shall be made at a pilaster.

#### 1.06 Floor Fastening Method

Pilasters shall be securely and rigidly fastened to the floor and fitted with a jack levelling screw for vertical adjustment. The floor fastening shall be concealed and protected by a 102mm (4") high, die-formed stainless steel pilaster shoe or #4 brushed stainless steel pedestal, mounted panel-to-floor with a panel.

#### 1.07 Hardware & Fittings

Panel-to-pilaster, panel-to-wall, and pilaster-to-wall connections are made with full-height channels, finished to match partitions. A full length aluminum continuous stop and full length aluminum hingeside filler eliminate all sightline gaps between pilasters and doors. Fasteners are #4 brush finished stainless steel 12 x 1-3/4" and 12 x 5/8" TR-27 6-lobe security screws. Each door to be provided with an occupancy Indicator latch #4 brushed stainless steel. Doors shall be equipped with gravity type hinges mounted on upper and lower pilaster hinge brackets. Threaded top hinge pin shall be metal with a self-lubricating nylon sleeve. Door hinges shall be wrap-around style and adjustable to permit the door to come to rest at any position when not latched. Each door to be fitted with a combined #4 brushed finished coat hook and bumper.

#### 1.08 Finish

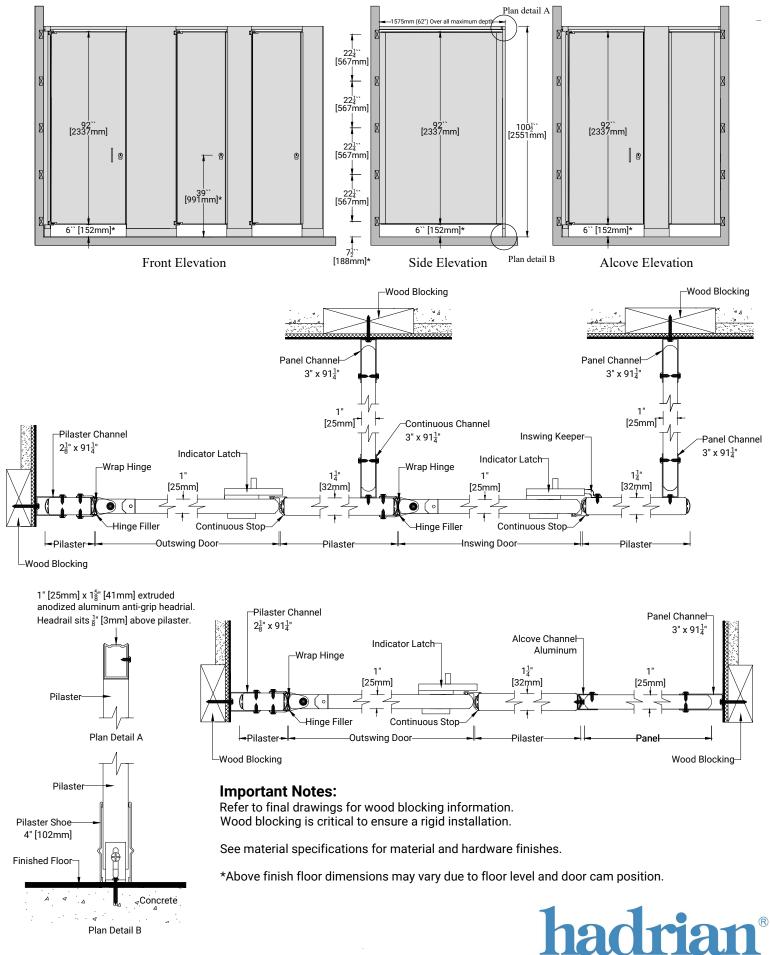
All sheet metal to be thoroughly cleaned, phosphated and finished with a high performance powder coating, baked on to provide a uniform smooth protective finish. Color shall be as selected from Hadrian's color card.



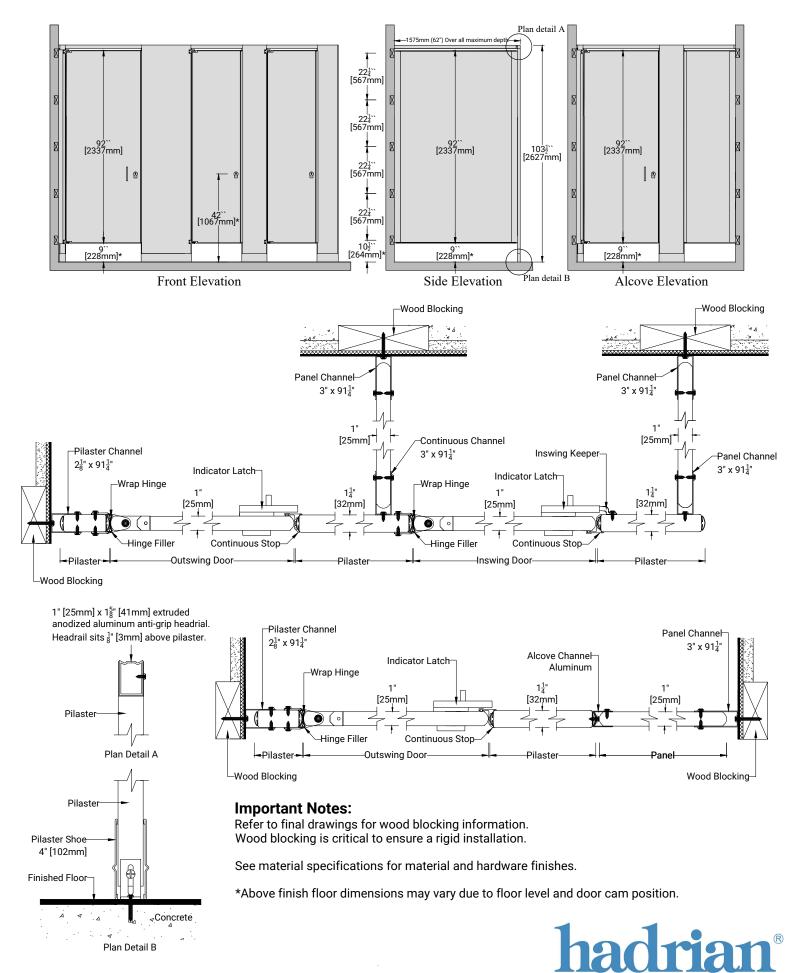
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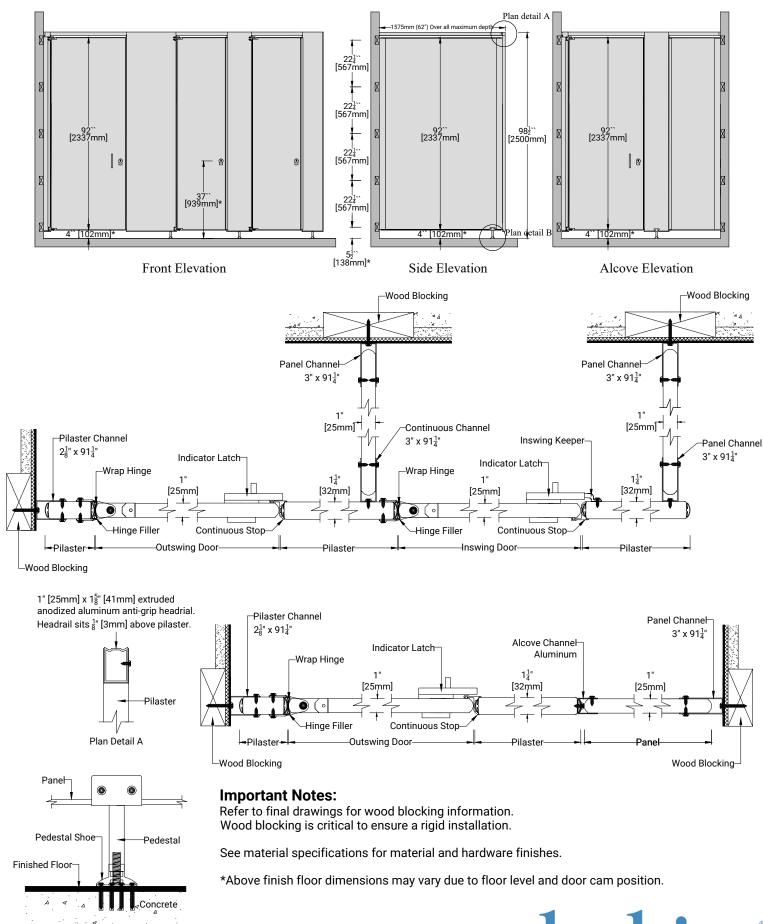


## Metal Toilet Partitions Elite Max Series - Headrail Braced



## Metal Toilet Partitions Elite Max Series - Pedestal Mounted Headrail Braced

Plan Detail B



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