**Material Specification**

### 1.01 Construction

Doors, Panels and Pilasters shall be constructed of two sheets of panel flatness zinc-coated galvanneal steel, ASTM A653 GR33, laminated under pressure to a honeycomb core for sound deadening and rigidity. Formed edges to be welded together and inter-locked under tension with a roll-formed oval crown locking bar, mitered, welded and ground smooth at the corners. Honeycomb to have a maximum 25mm (1") cell size.

### 1.02 Doors

Shall be between 1854mm (73") - 2336mm (92") high and 25mm (1") thick with cover sheets not less than 0.8mm (.030").

### 1.03 Panels

Shall be 1854mm (73") - 2336mm (92") high, with a maximum panel width of 1461mm (57-1/2") and 25mm (1") thick with cover sheets not less than 0.8mm (.030").

### 1.04 Pilasters

Shall be 32mm (1.25") thick with cover sheets not less than 0.9mm (.036").

### 1.05 Headrail

Shall be 25mm (1") by 41mm (1-5/8") extruded anodized aluminum with anti-grip design. Wall thickness to be 1.5mm (1/16") and shall be securely attached to wall and pilasters with manufacturer's fittings in such a way as to make a strong and rigid installation. All joints in headrails shall be made at a pilaster.

### 1.06 Floor Fastening Method

Pilasters shall be securely and rigidly fastened to the floor and fitted with a jack levelling screw for vertical adjustment. The floor fastening shall be concealed and protected by a 102mm (4") high, die-formed stainless steel pilaster shoe or #4 brushed stainless steel pedestal, mounted panel-to-floor with a panel.

### 1.07 Hardware & Fittings

Panel-to-pilaster, panel-to-wall, and pilaster-to-wall connections are made with full-height channels, finished to match partitions. A full length aluminum continuous stop and full length aluminum hingeside filler eliminate all sightline gaps between pilasters and doors. Fasteners are #4 brush finished stainless steel 12 x 1-3/4" and 12 x 5/8" TR-27 6-lobe security screws. Each door to be provided with an occupancy indicator latch #4 brushed stainless steel. Doors shall be equipped with gravity type hinges mounted on upper and lower pilaster hinge brackets. Threaded top hinge pin shall be metal with a self-lubricating nylon sleeve. Door hinges shall be wrap-around style and adjustable to permit the door to come to rest at any position when not latched. Each door to be fitted with a combined #4 brushed finished coat hook and bumper.

### 1.08 Finish

All sheet metal to be thoroughly cleaned, phosphated and finished with a high performance poly-urethane anti-graffiti powder coating, electrostatically applied and oven cured to provide a uniform smooth protective finish. Color shall be #826 Kilim Beige, #833 Tricorn Black, #828 Dovetail, #829 Desert or another Hadrian approved solid custom color.
Metal Toilet Partitions
Elite Max Series - Floor Mounted Headrail Braced

**Important Notes:**
Refer to final drawings for wood blocking information. Wood blocking is critical to ensure a rigid installation.

See material specifications for material and hardware finishes.

*Above finish floor dimensions may vary due to floor level and door cam position.*
Metal Toilet Partitions
Elite Max Series - Floor Mounted Headrail Braced

Important Notes:
Refer to final drawings for wood blocking information. Wood blocking is critical to ensure a rigid installation.
See material specifications for material and hardware finishes.

*Above finish floor dimensions may vary due to floor level and door cam position.
**Metal Toilet Partitions**

**Elite Max Series - Pedestal Mounted Headrail Braced**

**Plan Detail A**

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